

51 04 98 (371)**Window glue**

All models

Situation:

In the course of general product improvements, the glue used to fix car windows in their frames has been changed. This demands a new procedure, which must be observed.

The current process (version 1) can be used until the expiry date.

The new process (version 2) has a simplified preparation. This process will be incorporated in the next edition of the repair instructions.

Effect:

If the two glues are mixed (procedure or repair kit material), the window will not be adequately fixed.

Procedure:**Version 1**

Description	Part number
Original BMW repair kit	83 19 9 407 850
contains cartridge with red stripes	83 19 9 407 851

Preliminary treatment of window:

- Apply glass activator W 000 with a clean soft cloth, then wipe over again with a fresh soft cloth.
- Air drying time at least one minute.
- Shake the glass primer V 500 thoroughly for about 1 minute (after releasing the steel ball in the bottle).
- Transfer the glass primer V 500 into the plastic bottle and apply to the window with the felt pad on the bottle.
- Air drying time at least ten minutes.

Version 2

Description	Part number
Original BMW repair kit	81 22 9 407 497
Cartridge	81 22 9 407 526

Preliminary treatment of window:

- Apply a thin coat of Original BMW Cleaner.
- Air drying time at least ten minutes.